CUT SHROUD ON DOTTED LINE

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CUT SHROUD ON DOTTED LINE

18-269 / 18-B269 RADIATOR BRACE INSTRUCTIONS

9

8

UPPER
RADIATOR
MOUNT

5

2

3

4

1

LOWER
RADIATOR
MOUNT

RADIATOR
SHROUD &
SPACER

WORKS CONNECTION

7

6

5

FIGURE 1

FIGURE 2

PLASTIC
LOUVER

RADIATOR

DRILL
1/4" HOLE

FIGURE 3

- REMOVE THE SEAT AND RADIATOR SHROUDS. (OEM RADIATOR SHROUD HARDWARE WILL BE REUSED EXCEPT FOR LOWER RADIATOR MOUNT BOLT.)
- CUT OUT THE TEMPLATES AND TAPE THEM TO THE LEFT AND RIGHT SIDE OF THE SHROUD FLANGE AS SHOWN IN *FIGURE 1*.
- USE A SCRIBE AND A STRAIGHT EDGE TO SCORE ON DOTTED LINE. REMOVE TEMPLATES AND TRIM SHROUDS AS SHOWN IN *FIGURE 2*.
- INSTALL ITEMS # 1, # 2, # 3, # 4, # 6 AND # 7. TIGHTEN TO 6 FT/LBS. MAKE SURE RADIATOR BRACE IS POSITIONED CORRECTLY AND FITTED TO THE SIDE OF THE RADIATOR. INSTALL PLASTIC LOUVER. INSTALL ITEM # 5 IN THE LOWER RADIATOR MOUNT TO SECURE THE BRACE, RADIATOR AND PLASTIC LOUVER.
- USING THE RADIATOR BRACE AS A GUIDE, DRILL A 1/4" HOLE THROUGH THE RADIATOR AND LOUVER AS SHOWN IN *FIGURE 3*.
- INSTALL ITEMS # 5, # 8 AND # 9 IN UPPER RADIATOR MOUNT. TIGHTEN TO 6 FT/LBS.
- REMOVE LOWER RADIATOR MOUNT BOLT.
- INSTALL THE RADIATOR SHROUD OVER BRACE. REUSE ALL OEM HARDWARE EXCEPT FOR THE LOWER RADIATOR MOUNT BOLT WHICH WILL USE ITEM # 5. TIGHTEN ALL RADIATOR SHROUD HARDWARE TO OEM SPECIFICATIONS UNLESS OTHERWISE NOTED.
- LEFT SIDE IS SAME AS RIGHT SIDE.
- INSTALL SEAT.
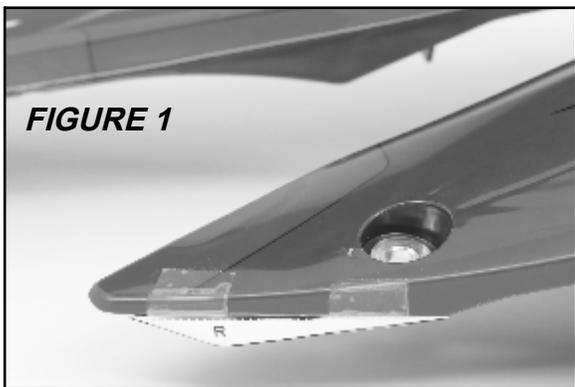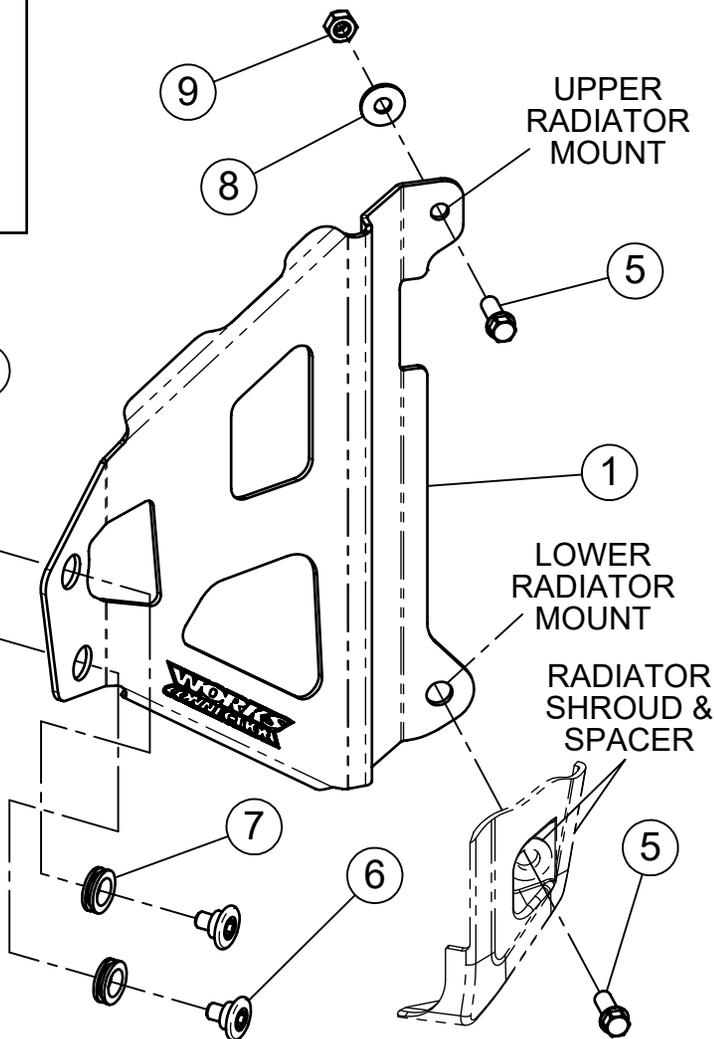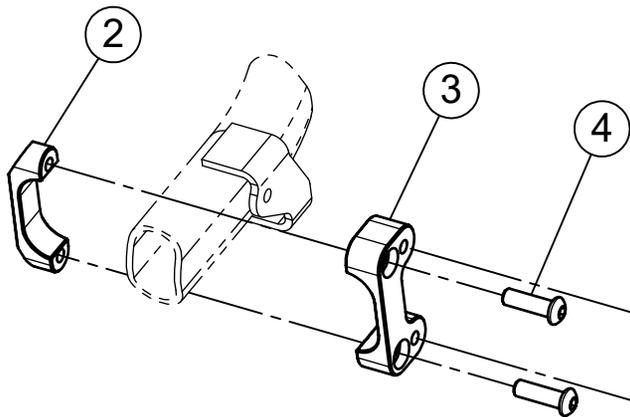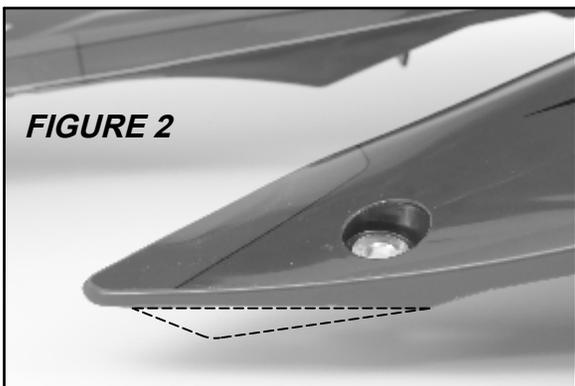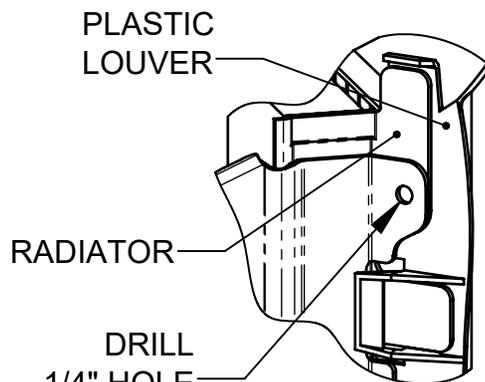
ITEM NO.	DESCRIPTION	QTY.
1	RADIATOR BRACE (RIGHT)	1
	RADIATOR BRACE (LEFT)	1
2	INNER BRACKET	2
3	OUTER BRACKET	2
4	M6 X 20 BUTTON HEAD BOLT	4
5	M6 X 16 BOLT	4
6	10MM X 4MM SHOULDER BOLT	4
7	RUBBER ISOLATOR	4
8	M6 WASHER	2
9	M6 LOCK NUT	2