18-711 / 18-B711 RADIATOR BRACE INSTRUCTIONS

- REMOVE THE SEAT, RADIATOR SHROUDS AND PLASTIC LOUVERS LOCATED IN FRONT OF THE RADIATOR. (OEM RADIATOR SHROUD HARDWARE WILL BE REUSED)
- TRIM THE PLASTIC LOUVER AT THE UPPER MOUNT LOCATION AS AS SHOWN IN *FIGURE 1.*
- REINSTALL THE PLASTIC LOUVER.
- INSTALL ITEMS # 2, # 3, AND # 4. (DO NOT PINCH WIRE HARNESS). LEAVE THE BOLTS FINGER TIGHT FOR NOW AS YOU MAY NEED TO ADJUST THE BRACKET'S POSITION LATER.
  NOTE: SOME MODELS WILL NEED TO HAVE AN ELECTRICAL CONNECTOR ROTATED TO THE INSIDE OF A HOSE TO KEEP FROM INTERFERING WITH THE RADIATOR BRACE AS SHOWN IN *FIGURE 2.*
- INSTALL ITEM # 6 INTO 1/2" HOLE IN RADIATOR BRACE.
- PLACE RADIATOR BRACE ON SIDE OF RADIATOR SO THAT IT **SITS ON TOP** OF THE PLASTIC LOUVER. INSTALL ITEMS # 7 AND # 8 IN THE UPPER RADIATOR MOUNT HOLES. INSTALL ITEM # 5 THROUGH THE RADIATOR BRACE AND INTO THE OUTER BRACKET. TIGHTEN ITEMS # 5, # 7 AND # 8 TO 6 FT/LBS.
- PLACE THE RADIATOR SHROUD BACK INTO POSITION AND INSTALL UPPER SHROUD AND SEAT BOLTS FINGER TIGHT. ADJUST THE INNER AND OUTER FRAME BRACKETS AS NEEDED TO LINE UP HOLES IN SHROUD.
- INSTALL THE LOWER SHROUD BOLT WITH ITEM # 9 AS SHOWN.
- TIGHTEN ITEM # 4 TO 6 FT/LBS.
- TIGHTEN THE RADIATOR SHROUD BOLTS AND THE SEAT BOLT TO MANUFACTURERS SPECIFICATIONS.
- LEFT SIDE IS THE SAME AS THE RIGHT SIDE.

FIGURE 2

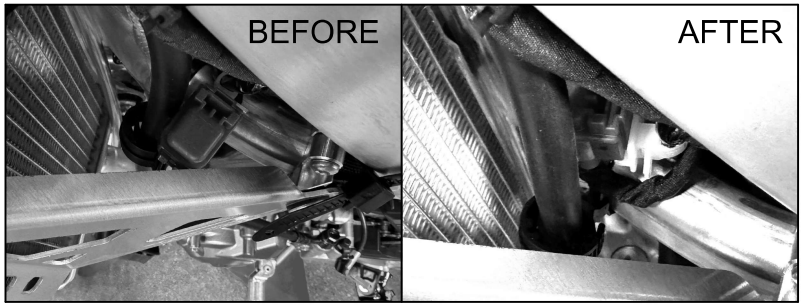
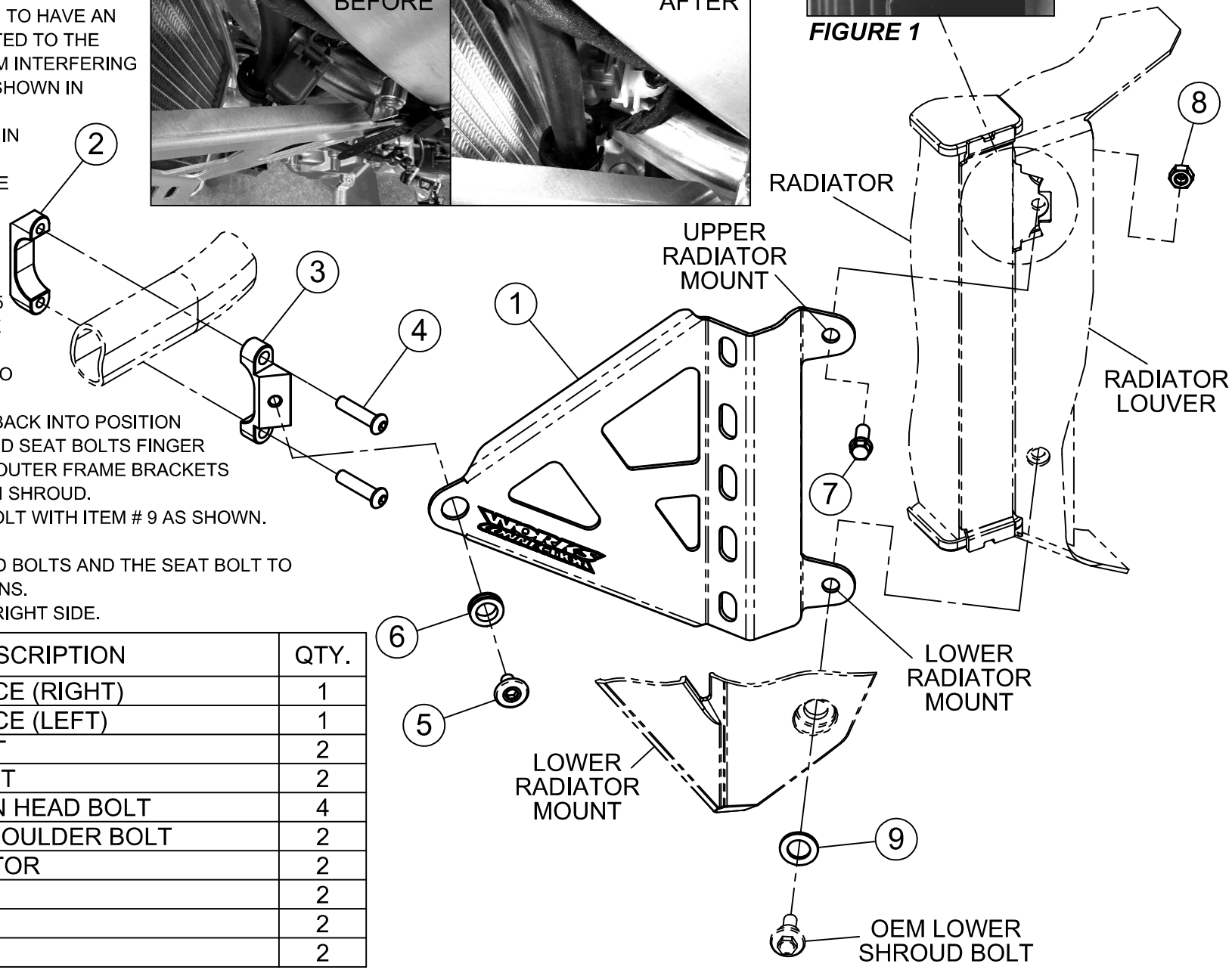


FIGURE 1



ITEM NO.	DESCRIPTION	QTY.
1	RADIATOR BRACE (RIGHT)	1
	RADIATOR BRACE (LEFT)	1
2	INNER BRACKET	2
3	OUTER BRACKET	2
4	M6 X 25 BUTTON HEAD BOLT	4
5	10MM X 4MM SHOULDER BOLT	2
6	RUBBER ISOLATOR	2
7	M6 X 14 BOLT	2
8	M6 LOCK NUT	2
9	M10 WASHER	2