

Part # 18-494/18-B494

Radiator Braces Installation Instructions

List of hardware included in kit: (2) 6x14mm bolts, (2) 6mm nylock nuts, (2) washers.

Tools required: 8mm t-handle or socket, 10mm wrench, drill and ¼" drill bit.

Right Side:

1. Remove the radiator shroud. Place the Radiator Brace into its proper position on the radiator. Using the Radiator Brace as a drill template, drill a ¼" hole through the radiator flange and the plastic louver. Insert a 6mm bolt through the Radiator Brace, the radiator flange and the plastic louver. Place a washer and a 6mm nylock nut on the bolt from the backside. Confirm the two remaining Radiator Brace holes match up with the radiator's lower shroud hole and the rear shroud hole (tab on frame) and then tighten the bolt.
2. Install the radiator shroud.

Left Side: Repeat above instructions.

Note-The plastic louver on the left side radiator extends to cover the side and the bottom of the radiator. The left side Radiator Brace fits sandwiched between the plastic louver and the side of the radiator

