

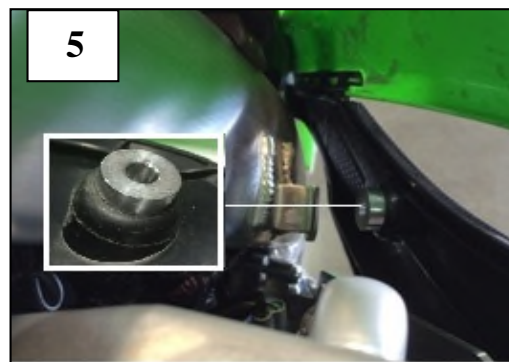
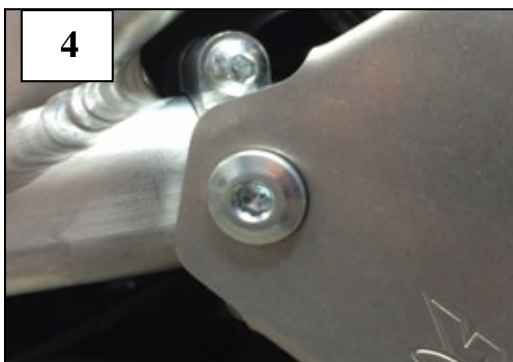


18-198 / 18-B198 RADIATOR BRACE INSTRUCTIONS

TORQUE SPECS- 6mm bolts @ 6 ft/lbs

INSTALLATION STEPS ARE SAME FOR LEFT AND RIGHT SIDES

- Remove the radiator shroud. Discard the 'radiator shroud to frame mount bolt'.
- Remove and discard the two captive nuts located on the radiator tabs.
- Position the back half of the frame mount bracket on the backside of the small frame spar (DO NOT pinch wire harness). Use two 6 x 25mm button head bolts to fasten the front half of the frame mount bracket to the back half. Be certain the gap between the front and back brackets (at top and bottom) are equal and that the bracket assembly sits approximately 3/16" away from end of spar and align as vertical as possible. **See Figure 1** Tighten bolts to spec.
- Insert the rubber grommet into the radiator brace (1/2" hole) .
- Use the two stock front radiator shroud bolts to temporarily secure the two tab brackets to the mount tabs on the radiator. *Be certain the tab brackets are centered with the holes in the mount tabs on the radiator.* **See Figure 2**
- Place radiator brace into position.
- Use a 6 x 8mm button head bolt for each of the upper and lower radiator brace front mount points to secure the tab brackets to the radiator brace. **See Figure 3.** Leave bolts finger tight for now.
- Use a shouldered Allen bolt to secure the rear of the radiator brace to the frame mount bracket. **See Figure 4**
- Adjust brace so it's in its proper position on the radiator and tighten the 6 x 8mm button head bolts and the shouldered Allen bolt to spec.
- Remove the front radiator shroud bolts.
- Place the radiator shroud back into position and install both stock 'tank to shroud' and 'rear side panel to shroud' bolts finger tight for now.
- Insert the two front stock radiator shroud bolts through the shroud, as well as the plastic louver, and thread into the two tab brackets finger tight for now.
- Place the stepped spacer into the backside of radiator shroud (at the 'radiator shroud to frame mount bolt hole'). **See Figure 5**
- Utilize the 6mm x 18mm bolt and 15mm washer for the 'radiator shroud to frame mount bolt'. Insert bolt/washer thru the shroud/stepped spacer and thread it into the stock frame mount hand tight.
- Confirm the shroud is in its proper position and tighten all shroud bolts to manufacturers specs.
- You're finished with this side. Follow same steps for other side.



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