

## Part # 10-197 Skid Plate Instructions

**IMPORTANT:** Use some form of thread locking compound on all the bolts.

**We recommend using Blue Loc-Tite #242.**

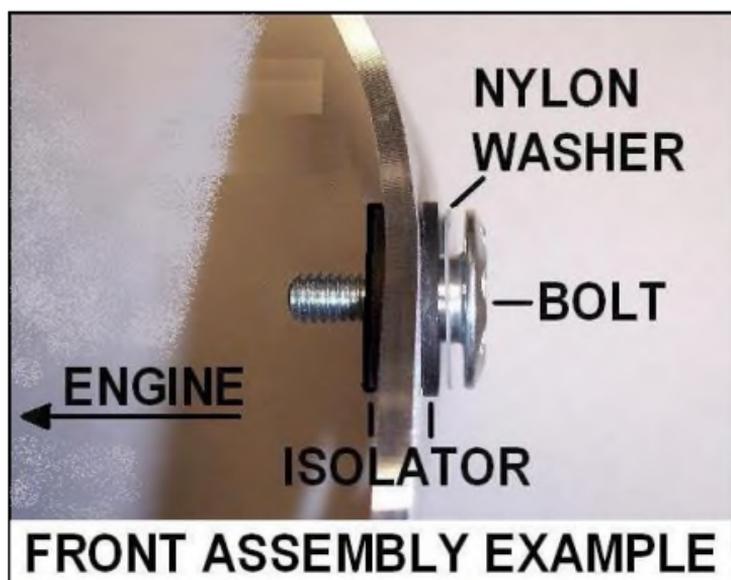
Remove the stock skid plate and engine guard.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.

**DO NOT** use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



**FRONT ASSEMBLY EXAMPLE**

Place the one-piece front bracket onto the frame rails in its approximate location.

Position the new Skid Plate into its proper location.

Thread the two 6 x 14mm bolts in a few turns to hold the rear of the Skid Plate.

Slide the front bracket into position and thread the the front bolts into the bracket 4-5 turns, Confirm the the skid plate is in its proper position (and while applying upward pressure so the skid plate is up against the frame rails) tighten RIMS bolts to 9 to12 ft/lbs and 6mm bolts to 6 ft/lbs.

Reinstall engine guards.