

Part # 10-297 Skid Plate Instructions
IMPORTANT: Use some form of thread locking compound on all the bolts.

We recommend using Blue Loc-Tite #242.

Remove the stock skid plate and engine guard.

By hand install the two isolators into the two

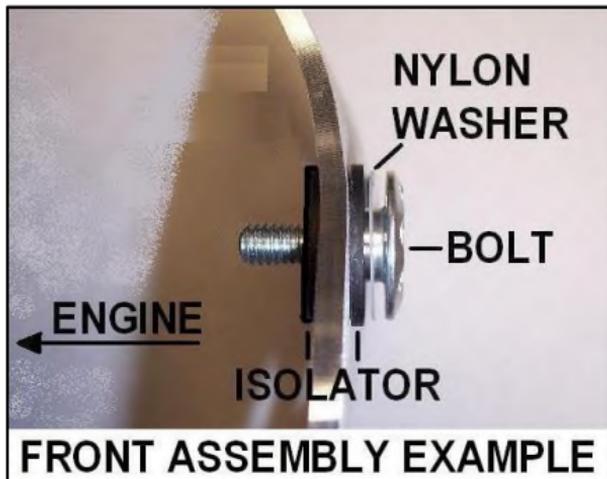
slotted holes in the front of the Skid Plate.

DO NOT use tools when performing this step to

avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



Slip the two front brackets over the frame rails.

Position the new Skid Plate into its proper location.

Thread the two other supplied bolts in a few turns to hold the

rear of the Skid Plate. One at a time: slide a bracket up the

frame rail and thread a bolt into each bracket finger tight.

Torque the rear bolts first to 6-9 ft/lbs. Then tighten the front

bolts to 9-12 ft/lbs. Trim stock Engine Guard to allow right

side bracket to clear Engine Guard (per photo below).



Reinstall Engine Guard as the final step.