

Part # 10-194 Skid Plate Instructions

USE SOME FORM OF THREAD LOCKING COMPOUND ON THE FASTENERS. #242 BLUE LOC-TITE IS RECOMMENDED.

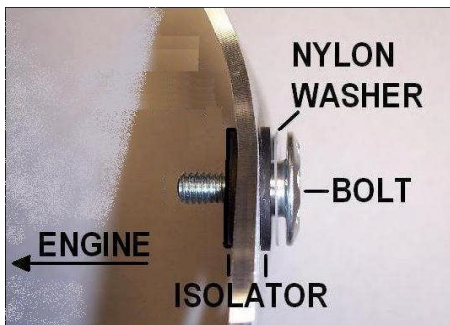
Remove both engine guards.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. **no screwdrivers!**

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



FRONT ASSEMBLY EXAMPLE

Place the one-piece front bracket on the frame rails in its approximate location. Install both rear brackets onto the skid plate 4-5 turns.

Position the skid plate into place by mating the rear brackets the against frame's billet crossmember.

Slide the front bracket into position and thread both bolts into the bracket 4-5 turns.

Confirm the rear brackets are firmly seated against frame's billet crossmember (with the skid plate centered on the frame rails) and then tighten the front bolts to 9-12 ft/lbs.

Tighten the rear bolts to 9-12 ft/lbs.

Install both engine guards.