

Part # 10-439 Instructions

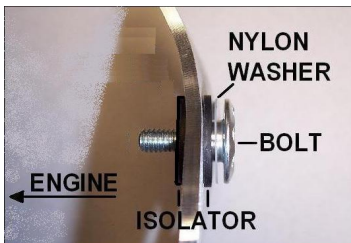
USE SOME FORM OF THREAD LOCKING COMPOUND ON THE FASTENERS. #242 BLUE LOC-TITE IS RECOMMENDED.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. **no screwdrivers!**

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



FRONT ASSEMBLY EXAMPLE

Place the one-piece front bracket on the frame rails in its approximate location. Position the the skid plate into place. Slide the front bracket into position and thread the bolts into the front bracket 4-5 turns. Thread the rear mount bolt in 4-5 turns. Apply upward pressure to the Skid Plate so it mates up to the frame and tighten the rear bolt first, and then the front bolts to 6-9 ft/lbs.