

## Part #10-677 Skid Plate Instructions

**IMPORTANT: Use some form of thread locking compound on all fasteners. #242 Loc-Tite is best.**

Remove stock skid plate if applicable.

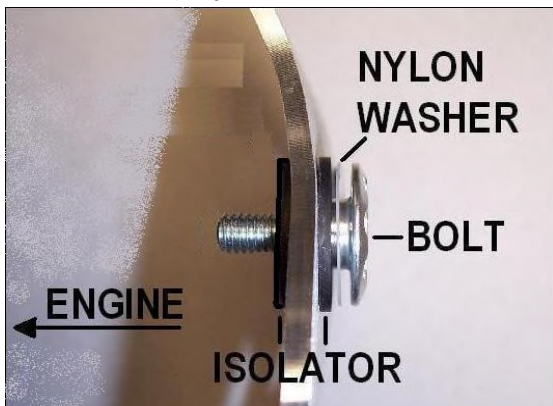
Place the small bracket over the location of the rear mount point for stock skid plate and secure the bracket with the 6x30mm bolt (6 ft/lbs).

Install by hand the two isolators into the two slotted holes in the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



### FRONT ASSEMBLY EXAMPLE

Place the remaining bracket onto the frame rails in front of the engine.

Carefully hold the Skid Plate up to the frame and hand install the two rear mount bolts into the rear bracket. Slide the front bracket up into position and hand install the two front mount bolts into the front bracket.

Confirm the Skid Plate is centered, side to side on the frame.

Tighten the front bolts so the head of the bolts lightly touch the isolators. Tighten the rear bolts to 9-12 ft/lbs. Next tighten the front bolts to 9-12 ft/lbs.

**NOTE-AFTER TORQUING THE FRONT BOLTS SOME DISTORTION OF THE ISOLATORS IS NORMAL.**