

Part # 10-680 Skid Plate Instructions
IMPORTANT: Use some form of thread locking compound on all the bolts.

We recommend using Blue Loc-Tite #242.

Remove the stock engine guard.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



FRONT ASSEMBLY EXAMPLE

Place the front bracket over the frame rails in front of the engine.

Position the Skid Plate into its proper location.

Thread the two 6mm bolts in a few turns to hold the rear of the Skid Plate. Slide the front bracket up the frame rail and thread the bolts into the bracket.

Torque the rear bolts first to 6-9 ft/lbs. Then tighten the front bolts to 9-12 ft/lbs.

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